Gone with the Wind

One word in each incorrect clue had to be transdeleted. The extra letters, in order, spelled the first three words of the final sentence: "The Academy was..."

Answers to ten clues had to be transdeleted before being entered in the diagram. The extra letters, excluding the Q, could be arranged to spell "...blown away."

Across
1. ste+ward(R), stared / W
5. (T, cipher) encode
10. punctilio*
12. (H, American) Apache
13. aghast*
14. (E, net) tulle
16. che+rt+s
18. i+nternal*, entrain / L
19. ea(g+e)riy
23. (A, tinier) ti(N)nier
25. (C, cheers) ovation*
28. die+tary*, tirade / Y
29. (A, slattern) Tuls+a (R)
30. oscula (add L,*)
31. w(ear)ing, regain / W
32. corri(gen)da, recording / A
33. (D, nodes) Odessa
34. absence[y]*, seance / B

Down
1. t+ran+s+ep+t, spatter / N
2. (E, loan) analogy
3. ether*
4. (M, train) diesel
6. "nights"
7. co(he)re+nt
8. un(ass is)te*D, dustiness / A
9. (Y, warms) [h]eats
11. Q+A+tar, Tara / Q
15. (W, not) unadvised*
17. co(u)rtesan*, centaurs / O
20. v(ill)ain
21. (A, order) arrange
22. s(idle)s
24. (S, rose) intros
26. ar[a]ch[ne's]
27. stere*
28. to[h] go[d](R)